

**Work Order ID 53344**

Page 1

November 2, 2009 8:19:48 AM

Item ID: D2232-3

Accept



Setup Start



Revision ID: C

Stop



Item Name: Basket Hinge

Start Date: 02/11/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 13/11/2009 Req'd Qty: 6.00



Customer:

**Reference:**Approvals: Process Plan: BLDate: 09-11-2 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2232	Rev C

100



FLOW WATER JET

Waterjet

Memo

0.00

BS 9-11-3

FLOW CNC Waterjet

1-Cut as per Dwg D2232  Dwg Rev: C  Prog Rev: C  2-

Deburr if necessary

15

110



QC2- Inspect parts off machine FAI/FAIB

0.00

BS 9-11-3

QC

Memo

0.00

Quality Control

120



QC8- Inspect parts - second check

0.00

2) 8 09/11/0315 f

QC

Memo

0.00

Quality Control

**Work Order ID 53344**

Page 2

November 2, 2009 8:19:48 AM

Item ID: D2232-3

Accept



Setup Start



Revision ID: C

Stop



Item Name: Basket Hinge

Start Date: 02/11/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 13/11/2009 Req'd Qty: 6.00



Customer:

**Reference:**

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/  
Work Center ID****Operation  
Description**Set Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Small Fab

0.00

Small Fab

Small Fab

Memo

0.00

Deburr

140



Identify as per dwg &amp; Stock Location:

0.00

Memo

0.00

Packaging

Packaging

150



QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

QC

Quality Control

# Picklist Print

Page 1

November 2, 2009 8:19:52 AM

Work Order ID: 53344



Parent Item: D2232-3RevC



Parent Item Name: Basket Hinge

Start Date: 02/11/2009

Required Date: 13/11/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA		Purchased		No		100	sf	138.9951	0.4383	1.0957		BR 9-1-3

304/316 0.125 Sheet

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT	138.9950979
111018	10.9950979
112663	128

111018

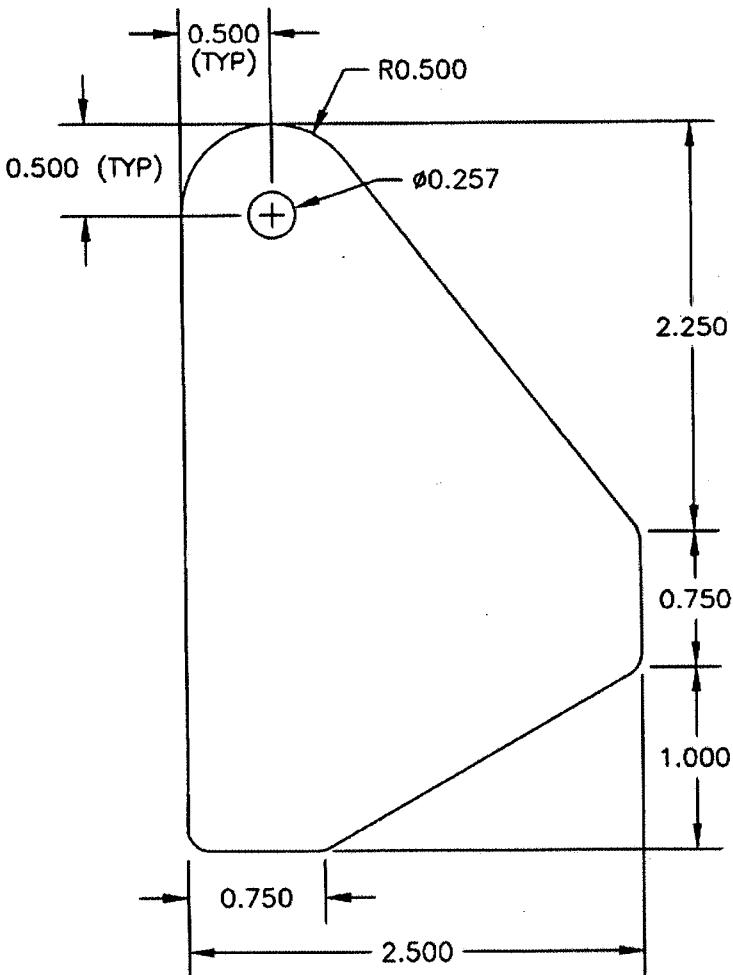
DART AEROSPACE LTD	Work Order:	533414
Description: Basket Hinge	Part Number:	D2232-3
Inspection Dwg: D2232	Rev: C	Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

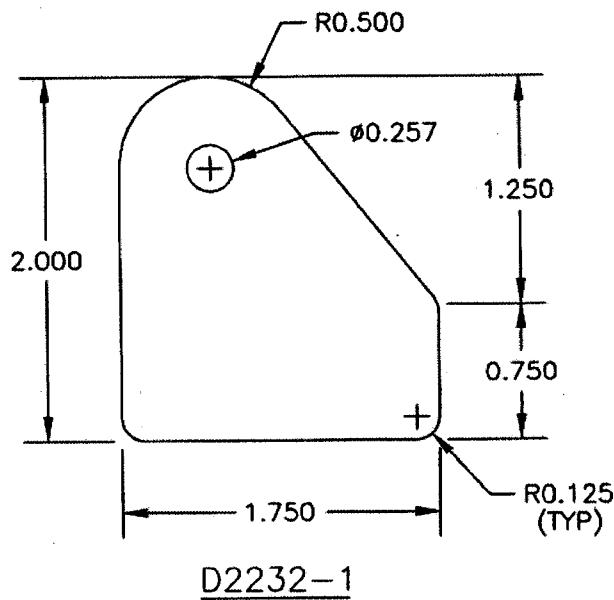
## X First Article      Prototype

Measured by:	<u>D</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	9-11-3	Date:	09/11/03	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.11.08	New Issue	KJ/JLM <i>✓</i>	<i>PZ</i>



D2232-3



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORD NO. 53344

MATERIAL: AISI 304/316 SS 0.125 THICK

**RELEASED**  
18.05.05  
KE

**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHICKED	APPROVED	DRAWING NO.
DATE		REV. C
98.04.28	94.05.12	D2232
A	96.01.02	NEW ISSUE
B		ADDED -5 AND -7
C	98.04.28	0.125 THICK WAS 0.063

ISSUED 18.05.05  
TITLE: BASKET HINGE  
SHEET 1 OF 2  
SCALE: 1:1

**DART**COPY ISSUED  
04/05/98

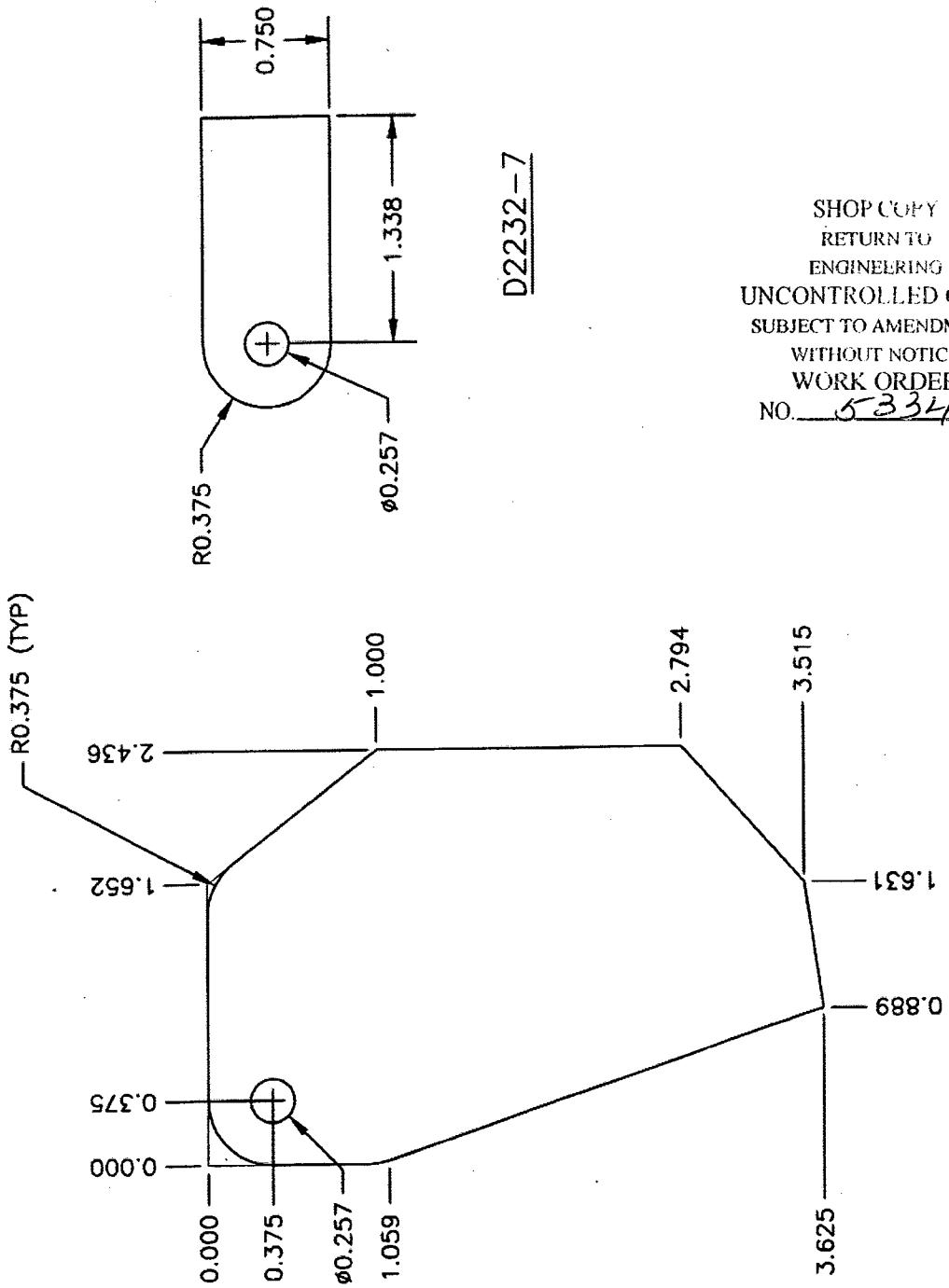
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2232
DATE 98.04.28		TITLE BASKET HINGE

REV. C

SHEET 2 OF 2

SCALE

1:1

RELEASED  
49.05.05 KE

MATERIAL: AISI 304/316 SS 0.125 THICK